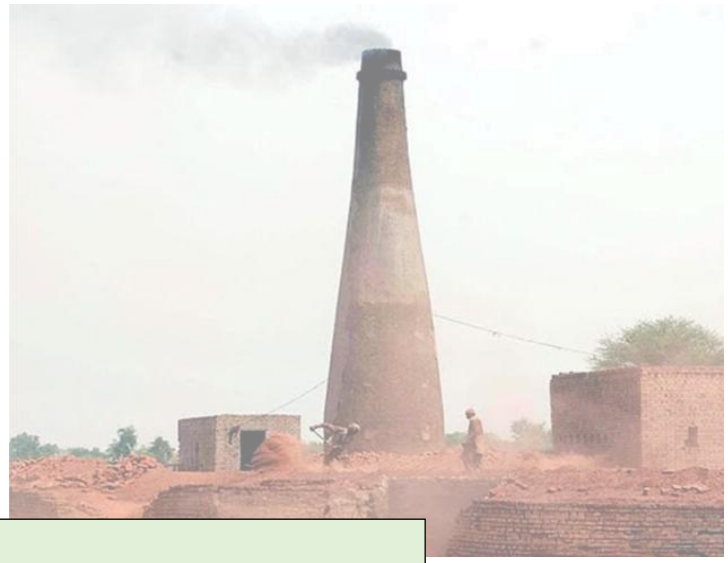


ANNEXURE-I

(LIST OF INDUSTRIAL SECTORS CLASSIFIED UNDER RED, ORANGE, GREEN, AND WHITE CATEGORIES)

LIST OF INDUSTRIAL SECTORS

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
~A~																
1	Manufacturing of **Automobiles** (integrated facilities)	20	30	25	**75**	0	25	0	**25**	25	20	**45**	83.8	Red	i. Such types of plants are having either one or combinations of polluting activities viz. washing, metal surface finishing operations, pickling, plating, electro-plating, phosphating, painting, heat treatment etc. ii. Some of such plants may outsource some /all of the polluting activities or may have stand-alone units. In such cases, after thorough inspection of such units by concerned SPCB, re-categorization of the industry shall be made accordingly.	IPC-V
2	**Asbestos** and asbestos based industries	10	30	25	**65**	35	30	30	**95**	25	30	**55**	98	Red	Asbestos is carcinogenic and banned in many countries.	IPC-II
3	**Almirah**, Grill Manufacturing (Dry Mechanical Process)	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-V
~B~																
4.0	**BAKERY**, CONFECTIONERY AND SWEETS PRODUCTS															
4.1	Bakery, confectionery, sweets with production capacity ≥ 1 TPD	25	0	20	**45**	25	0	25	**50**	0	0	**0**	61.3	Orange		IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
4.2	Bakery, confectionery, sweets with production capacity ≥ 1 TPD. (using cleaner/gaseous fuel)	25	0	20	**45**	25	0	10	**35**	0	0	**0**	54.6	Green		IPC-III
5.0	**BRICK** MANUFACTURING															
5.1	Brick kilns using coal as fuel	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V
5.2	Brick kilns using biomass as fuel	0	0	0	**0**	25	25	15	**65**	0	0	**0**	65	Orange		IPC-V
5.3	Tunnel brick kilns (gas fired)	0	0	0	**0**	25	25	10	**60**	0	0	**0**	60	Orange		IPC-V
6.0	MANUFACTURING OF AUTOCLAVED AERATED CONCRETE (AAC) **BRICKS/BLOCKS.**															
6.1	AAC bricks/blocks manufacturing using coal as fuel (12 TPD and above)	0	0	0	**0**	25	25	30	**80**	0	0	**0**	80	Red		IPC-V
6.2	AAC bricks/blocks manufacturing using coal as fuel (less than 12 TPD)	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V
6.3	AAC bricks/blocks manufacturing using biomass as fuel	0	0	0	**0**	25	25	20	**70**	0	0	**0**	70	Orange		IPC-V
6.4	AAC bricks/blocks manufacturing using gas as fuel	0	0	0	**0**	25	25	15	**65**	0	0	**0**	65	Orange		IPC-V
7.0	FLY ASH **BRICKS / BLOCK** MANUFACTURING															
7.1	Fly ash bricks/ block manufacturing (with boiler)	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V
7.2	Fly ash bricks/ block manufacturing (without boiler)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
8.0	MANUFACTURING OF NON-ALCOHOLIC **BEVERAGES**															
8.1	Wastewater generation ≥ 100 KLD	25	20	30	**75**	25	0	25	**50**	0	0	**0**	81.3	Red		IPC-III
8.2	Wastewater generation < 100 KLD	25	20	25	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
9.0	**BATTERY** MANUFACTURING															
9.1	Lead-acid **Battery** manufacturing (excluding assembling and charging of lead acid **Battery** in micro-scale)	0	30	20	**50**	35	30	25	**90**	25	10	**35**	94.3	Red		IPC-V
9.2	Dry cell **Battery** (excluding manufacturing of electrodes) and assembling & charging of acid lead battery on micro scale	0	30	15	**45**	25	25	10	**60**	25	10	**35**	76	Orange		IPC-V
9.3	**Battery** manufacturing without boiler (excluding lead acid battery)	0	0	0	**0**	0	25	0	**25**	25	10	**35**	43.1	Green		IPC-V
10	**Briquette** manufacturing (coal/biomass/coke)	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green	The process involves mixing, mechanized compression and drying.	IPC-II
11	Assembly of **Bicycles** , **Baby** carriages and other small non motorizing vehicles	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
12	**Bailing** (hydraulic press) of waste papers	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
13	**Bio fertilizer** and bio-pesticides without using inorganic chemicals	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White		IPC-V
14	**Block** making of printing without foundry (excluding wooden block making)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
15	Flavoured **Betel** nuts production/ grinding (completely dry mechanical operations)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
16	Manufacturing of shoe **Brush** and wire **Brush**	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White		IPC-V
~C~																
17.0	MANUFACTURING OF INDUSTRIAL **CARBON** INCLUDING ELECTRODES AND GRAPHITE BLOCKS, ACTIVATED **CARBON**, **CARBON BLACK**															
17.1	Carbon black manufacturing	20	15	20	**55**	25	30	30	**85**	30	20	**50**	92.9	Red		IPC-I
17.2	Industrial carbon including electrodes & graphite blocks and calcined pet coke	20	15	20	**55**	25	25	25	**75**	30	10	**40**	86.9	Red		IPC-II
17.3	Activated carbon manufacturing (with steam activation)	20	15	20	**55**	25	25	15	**65**	0	0	**0**	74.6	Orange		IPC-V
18.0	INORGANIC **CHEMICALS**															
18.1	Basic inorganic chemicals and electro chemicals and its derivatives including manufacturing of acid	10	30	25	**65**	30	30	20	**80**	20	20	**40**	90.5	Red		IPC-I
18.2	Phosphorous and its compounds, including phosphorous rock processing	20	30	20	**70**	35	25	10	**70**	10	30	**40**	86.5	Red		IPC-I
18.3	Chlorates, per-chlorates & peroxides	20	30	20	**70**	30	20	25	**75**	20	20	**40**	88.8	Red		IPC-I
18.4	Chlorine, fluorine, bromine, iodine, and their compounds	10	30	25	**65**	35	20	10	**65**	20	20	**40**	83.4	Red		IPC-I
19	Coke oven plant, coal liquefaction, coal tar distillation and fuel gas-making	30	30	30	**90**	25	30	35	**90**	25	50	**75**	98.3	Red		IPC-II

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
20.0	**CEMENT** PLANTS															
20.1	With co-processing with CPP (Captive Power Plant)	20	25	35	**80**	35	30	35	**100**	10	50	**60**	100	Red		IPC-II
20.2	With co-processing without CPP	20	0	20	**40**	35	30	35	**100**	30	20	**50**	100	Red		IPC-II
20.3	Without co-processing with CPP	10	25	35	**70**	35	30	35	**100**	10	50	**60**	100	Red		IPC-II
20.4	Without co-processing without CPP	0	0	0	**0**	25	30	35	**90**	30	10	**40**	92	Red		IPC-II
20.5	Stand-alone grinding units with CPP	20	25	35	**80**	25	30	35	**90**	10	50	**60**	97	Red		IPC-II
20.6	Stand-alone grinding units without CPP	0	0	0	**0**	25	30	0	**55**	30	10	**40**	64	Orange		IPC-II
20.7	Bulk terminals for storage and packaging of cement	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-II
21.0	**CHLOR** ALKALI															
21.1	Chlor alkali	10	20	25	**55**	30	25	25	**80**	20	20	**40**	89.5	Red		IPC-I
21.2	Chlor alkali using washed salt	10	20	15	**45**	30	25	25	**80**	20	10	**30**	87.5	Red		IPC-I
21.3	Chlor alkali using cleaner/gaseous fuel	10	20	25	**55**	30	25	10	**65**	20	20	**40**	81.6	Red		IPC-I
21.4	Chlor alkali using cleaner/gaseous fuel and washed salt	10	20	15	**45**	30	25	10	**65**	20	10	**30**	78.1	Orange		IPC-I
22	Manufacturing of **Compact** disc **Computer** (CD/DVD) / cassette manufacturing / reel manufacturing	0	15	15	**30**	30	0	0	**30**	20	10	**30**	51	Green		IPC-V
23.0	MANUFACTURING OF **COIR/COIR** PITH AND **COIR** PRODUCTS															
23.1	Coir bleaching and dyeing/printing units	25	0	25	**50**	25	25	20	**70**	0	0	**0**	77.5	Orange		IPC-V
23.2	Coir fibre/pith processing units generating effluent	25	0	20	**45**	0	25	0	**25**	0	0	**0**	51.9	Green		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
23.3	Coir fibre/pith processing and/or Manufacturing of coir products from coir (only dry process)	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White		IPC-V
24.0	**CERAMICS**															
24.1	Ceramics/ Glass /Earthen potteries and tile manufacturing using coal/oil fired kilns (fuel consumption: 12 TPD and above)	0	0	0	**0**	25	25	30	**80**	0	0	**0**	80	Red		IPC-V
24.2	Ceramics/ Glass /Earthen potteries and tile manufacturing using coal/oil fired kilns (fuel consumption: less than 12 TPD)	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V
24.3	Ceramics/ Glass /Earthen potteries and tile manufacturing (using gas fired kilns)/tunnel kiln	0	0	0	**0**	25	25	10	**60**	0	0	**0**	60	Orange		IPC-V
24.4	Ceramics/ Glass /Earthen potteries and tile manufacturing (using only electrical kiln)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
25	**Coal Washeries**	20	25	30	**75**	0	25	0	**25**	0	0	**0**	78.1	Orange		IPC-II
26	Liquid floor **Cleaner**, black phenyl, liquid soap, glycerol mono-stearate manufacturing	25	25	15	**65**	0	20	0	**20**	0	0	**0**	68.5	Orange		IPC-V
27	Phenyl/toilet **Cleaner** formulation and bottling	10	0	15	**25**	0	20	0	**20**	0	0	**0**	32.5	Green		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
28	**Cashew** nut processing	20	0	15	**35**	25	20	15	**60**	0	0	**0**	67	Orange		IPC-III
29.0	**COFFEE** SEEDS PROCESSING INDUSTRY															
29.1	Coffee seeds processing (wet process)	35	0	20	**55**	25	0	15	**40**	0	0	**0**	64	Orange		IPC-III
29.2	Coffee seeds processing with eco-pulper	20	0	15	**35**	25	0	15	**40**	0	0	**0**	50.5	Green		IPC-III
30	Manufacturing of **Candy**	10	0	15	**25**	0	0	0	**0**	0	0	**0**	25	Green		IPC-V
31	**Cardboard** or corrugated box and paper products (excluding paper or pulp manufacturing and without using boilers)	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White		IPC-V
32	Manufacturing of precast **Cement** products (without using asbestos/ boiler / steam curing) like pipe ,pillar, jafri, well ring, block/tiles etc.(should be done in closed covered shed to control fugitive emissions)	0	0	15	**15**	0	25	0	**25**	0	0	**0**	30.6	Green		IPC-V
33	Manufacturing of **Ceramic Colour** by mixing & blending only (not using boiler and wastewater recycling process)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
34.0	**CHILLING** PLANT, COLD STORAGE AND ICE-MAKING															
34.1	Chilling plant	20	15	15	**50**	0	0	0	**0**	0	0	**0**	50	Green		IPC-IV
34.2	Cold storage	0	15	15	**30**	0	0	0	**0**	0	0	**0**	30	Green		IPC-V
34.3	Ice Making	0	20	15	**35**	0	0	0	**0**	0	0	**0**	35	Green		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
35	Decoration of **Ceramic Cup**s and plates by electric furnace	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
36	Ready mix **Cement Concrete**	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-V
37	**CO2** recovery plant	0	0	0	**0**	0	0	0	**0**	20	10	**30**	30	Green	Exhausted molecular sieves are generated as hazardous waste.	IPC-V
38	Assembly of air **Coolers/Conditioners**, repairing and servicing	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
39	**Chalk** making from plaster of Paris (only casting without boilers etc.(sun drying / electrical oven)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
40	Standalone manufacturing of **Concrete** admixtures up to 1000 MT per Month capacity by physical mixing (without boiler and reactor and no generation of wastewater)	0	0	0	**0**	0	0	0	**0**	10	10	**20**	20	White	The sector may become green category if it generates wastewater. The unit needs to be re-classified as per the methodology in case the capacity exceeds 1000 MT per Month.	IPC-V
										c						
41	Used **Cooking** oil (UCO) collection centers	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
~D~																
42.0	**DYES, DYE** INTERMEDIATES AND PIGMENT PRODUCTIONS															
42.1	Dyes, Dye Intermediates and Pigments produced by chemical synthesis	35	30	25	**90**	30	20	25	**75**	30	20	**50**	96.3	Red		IPC-I
42.2	Natural Dye and Pigments requiring acidic/ alkaline/ solvent extraction	30	30	20	**80**	25	20	25	**70**	20	10	**30**	90	Red		IPC-I
42.3	Natural Dye and Pigments not require acidic/ alkaline/ solvent extraction	30	20	20	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-I
43.0	SYNTHETIC **DETERGENT** AND SOAPS															
43.1	Synthetic detergents and soaps (wastewater generation ≥ 100 KLD)	20	20	30	**70**	25	0	25	**50**	25	10	**35**	82.8	Red		IPC-I
43.2	Synthetic detergents and soaps (wastewater generation < 100 KLD)	20	20	25	**65**	25	0	25	**50**	25	10	**35**	79.9	Orange		IPC-I
43.3	Synthetic detergents and soaps (only formulation)	0	0	0	**0**	25	0	25	**50**	0	0	**0**	50	Green		IPC-I
43.4	Soap manufacturing (handmade -without steam boiling / boiler)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
DISTILLERIES AND FERMENTATION SECTORS																
44.0	**DISTILLERIES** AND FERMENTATION INDUSTRIES															
44.1	Distillery (Molasses based)	35	25	35	**95**	25	25	35	**85**	0	0	**0**	97.1	Red		IPC-III
44.2	Distillery (Grain based)	35	25	30	**90**	25	25	25	**75**	0	0	**0**	93.8	Red		IPC-III
44.3	Distillery (Grain based) with Distiller's Dried Grains with Soluble (DDGS) as by-product	25	25	20	**70**	25	25	25	**75**	0	0	**0**	83.8	Red		IPC-III
44.4	Standalone yeast manufacturing units	35	25	35	**95**	25	20	25	**70**	0	0	**0**	96.8	Red		IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
44.5	Breweries and malteries industry (with fermentation)- Wastewater generation ≥ 100 KLD	30	15	30	**75**	25	0	25	**50**	0	0	**0**	81.3	Red		IPC-III
44.6	Breweries and malteries industry (with fermentation)- Wastewater generation < 100 KLD	30	15	25	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-III
44.7	Potable alcohol by blending, bottling of alcohol products	20	0	25	**45**	0	0	0	**0**	0	0	**0**	45	Green		IPC-III
45	**Diesel** pump repairing and servicing (complete mechanical dry process)	0	0	0	**0**	0	0	0	**0**	10	10	**20**	20	White		IPC-V
~E~																
46	Manufacturing of **Explosives**, detonators, fuses, etc.	25	30	15	**70**	0	30	0	**30**	30	10	**40**	80.5	Red	Explosives manufacture contribute to release of hazardous pollutants, including generation of other toxic chemicals. Accident/safety hazard is also associated with such sector during manufacturing and usages.	IPC-I
47	Manufacturing of coated **Electrode**	0	15	15	**30**	0	25	0	**25**	0	0	**0**	38.8	Green	Process involves preparation of core wire / rod, preparation of dry mix, preparation of wet mix, application of coating by extrusion, baking of coated electrodes.	IPC-V
48	**Emery** powder (fine dust of sand) manufacturing	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green	Fugitive emissions from grinding operations.	IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
49	**Electric** lamp (bulb) and CFL manufacturing by assembling only	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
50	**Electrical** and electronic item assembling (completely dry process)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
51	**Engineering** and fabrication units (dry process without any heat treatment / metal surface finishing operations / painting)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
	~F~															
52.0	**FIBRE** GLASS (FIBRE REINFORCED PLASTIC) PRODUCTION															
52.1	Fibre glass (containing lead) production and processing (excluding moulding)	0	0	0	**0**	35	0	25	**60**	25	20	**45**	69	Orange		IPC-V
52.2	Fibre glass (without lead) production and processing (excluding moulding)	0	0	0	**0**	30	0	25	**55**	25	20	**45**	65.1	Orange	The use of styrene in most methods of fibre glass production causes hazardous air pollution that is harmful to breathe at excessive levels.	IPC-V
53	Manufacturing of **Firecrackers** including improved crackers/green crackers, etc.	0	0	0	**0**	35	30	0	**65**	30	10	**40**	72	Orange	Various hazardous chemicals are used in the manufacturing process. Accident/safety hazard is also associated with such sector during manufacturing and usages.	IPC-V
54.0	SYNTHETIC **FIBRES** MANUFACTURING															
54.1	Synthetic fibres-PSF & PFY, generated from petrochemical	35	30	35	**100**	30	25	35	**90**	30	20	**50**	100	Red		IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
54.2	Synthetic fibres including rayon, tyre cord, viscose filament yarn/staple fibre, acrylic fibres	25	20	25	**70**	30	20	25	**75**	20	10	**30**	87.5	Red		IPC-I
54.3	Synthetic fibres including rayon, tyre cord, viscose filament yarn/staple fibre, acrylic fibres using cleaner/gaseous fuel	25	20	25	**70**	30	20	10	**60**	20	10	**30**	83.5	Red		IPC-I
55.0	**FERTILIZERS** PRODUCTION															
55.1	Fertilizers (Urea)	10	30	35	**75**	30	30	20	**80**	20	30	**50**	92.5	Red		IPC-I
55.2	Fertilizers (Calcium Ammonium Nitrate/Ammonium Nitrate)	10	30	25	**65**	30	25	25	**80**	20	20	**40**	90.5	Red		IPC-I
55.3	Fertilizers (NPK)	10	30	25	**65**	30	25	25	**80**	20	20	**40**	90.5	Red		IPC-I
55.4	Fertilizers (Straight Phosphatic Fertilizers)	10	30	25	**65**	30	25	25	**80**	20	20	**40**	90.5	Red		IPC-I
55.5	Fertilizer (granulation /formulation / blending) generating wastewater through floor washings, cooling towers etc.	10	30	15	**55**	30	30	0	**60**	10	10	**20**	75	Orange		IPC-I
55.6	Fertilizer (granulation /formulation / blending) not generating wastewater	0	0	0	**0**	30	30	0	**60**	10	10	**20**	64	Orange		IPC-I
56.0	**FOOD** AND **FOOD PROCESSING** INCLUDING FRUITS AND VEGETABLE PROCESSING															
56.1	Wastewater generation ≥ 10 KLD	25	0	25	**50**	25	0	25	**50**	0	0	**0**	62.5	Orange		IPC-III
56.2	Wastewater generation < 10 KLD (without boiler)	25	0	15	**40**	0	0	0	**0**	0	0	**0**	40	Green		IPC-III
57.0	**FISH** FEED, POULTRY FEED AND CATTLE FEED															
57.1	Fish feed, poultry feed and cattle feed (with boiler)	0	20	15	**35**	25	25	25	**75**	0	0	**0**	79.4	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
57.2	Fish feed, poultry feed and cattle feed (without boiler)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
58	**Fish** processing and packing (excluding chilling of fishes)	25	25	20	**70**	0	20	0	**20**	0	0	**0**	73	Orange		IPC-IV
59.0	MANUFACTURING OF MODULAR WOODEN **FURNITURE**															
59.1	Modular wooden furniture from particle board, MDF, swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (With boiler)	0	0	0	**0**	25	25	10	**60**	0	0	**0**	60	Orange		IPC-V
59.2	Modular wooden furniture from particle board, MDF, swan timber etc, Ceiling tiles/ partition board from saw dust, wood chips etc., and other agricultural waste using synthetic adhesive resin, wooden box making (Without boiler)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
60.0	CARPENTRY & WOODEN **FURNITURE** MANUFACTURING															
60.1	Carpentry & wooden furniture manufacturing with spray painting (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
60.2	Carpentry & wooden furniture manufacturing without spray painting (excluding saw mill) with the help of electrical (motorized) machines such as electrical wood planner, steel saw cutting circular blade, etc.	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
61	**Foam** manufacturing	0	0	0	**0**	35	0	0	**35**	20	10	**30**	44.8	Green	Emissions of VOCs and HAPs. Raw materials are polyurethane, latex etc.	IPC-V
62	**Flour** mills (dry process)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green	Separate classification for domestic flour mills may not require.	IPC-V
63.0	STEEL **FURNITURE** INDUSTRY (Obnoxious gases from welding.)															
63.1	Steel furniture with spray painting	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
63.2	Steel furniture without spray painting	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
~G~																
64.0	MANUFACTURING OF **GLUE** AND **GELATIN**															
64.1	Manufacturing of glue and gelatin using coal/liquid fuel	25	20	15	**60**	25	20	25	**70**	10	10	**20**	82	Red		IPC-I
64.2	Manufacturing of glue and gelatin by using biomass/cleaner fuel	25	20	15	**60**	25	20	15	**60**	10	10	**20**	76	Orange		IPC-I
65.0	MANUFACTURING OF **GLASS** (INCLUDING PRINTING OR ETCHING OF **GLASS** SHEET USING HYDROFLUORIC ACID)															
65.1	Manufacturing of glass (Oil/coal fired)	0	15	15	**30**	25	25	25	**75**	0	0	**0**	78.8	Orange		IPC-V
65.2	Manufacturing of glass (gas fired)	0	15	15	**30**	25	25	10	**60**	0	0	**0**	66	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
66	Producer **Gas** plant using conventional coal **Gasification**	20	25	15	**60**	25	0	25	**50**	30	10	**40**	78	Orange		IPC-V
67.0	COMPRESSED **BIOGAS** (CBG)/BIO-CNG PLANTS															
67.1	CBG plants based on Municipal Solid Waste (MSW) as feed	30	25	25	**80**	0	20	0	**20**	0	0	**0**	82	Red		IPC-III
67.2	CBG plants based on crop residue (paddy straw /wheat straw /corn sweet sorghum/ Napier grass, etc.) as feed	30	25	25	**80**	0	20	0	**20**	0	0	**0**	82	Red		IPC-III
67.3	CBG plants based on process waste (industrial/ process liquid effluent & solid waste like press mud, organic sludge, molasses, etc.) as feed	30	25	20	**75**	0	20	0	**20**	0	0	**0**	77.5	Orange		IPC-III
67.4	CBG plants based on animal waste (dairy farms, poultry farms, and other animal waste) as feed	30	25	20	**75**	0	20	0	**20**	0	0	**0**	77.5	Orange		IPC-III
67.5	CBG plants producing Fermented Organic Manure (FOM) & Liquid Fermented Organic Manure (LFOM) as by-products	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White	CBG plants producing FOM & LFOM as by-products in conformity with requirements of Gazette Notification No. 2051 dated 14.07.2020 & No. 1972 dated 01.06.2021, respectively, and utilizing entire FOM & LFOM as a fertilizer or manure on land and also not discharging any waste-water, to be considered under White category, subject to verification by SPCB on case-to-case basis.	IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
68.0	STANDALONE PRODUCTION OF **HYDROGEN** AND/OR **AMMONIA** (WITHOUT CAPTIVE POWER PLANT USING FOSSIL FUEL)															
68.1	Integrated unit for production of Ammonia through Hydrogen generated by pyrolysis/gasification	20	25	20	**65**	20	25	25	**70**	30	20	**50**	87.3	Red	i. Pyrolysis of biomass will generate syn gas and other condensable gases having hydrocarbons and other impurities. ii. Purification of gas will generate wastewater having high organic content and tarry residue as hazardous waste. iii. The process will generate fugitive emissions and due to pyrolysis operation.	IPC-I
68.2	Integrated unit for production of ammonia through Hydrogen generated by electrolysis using renewable energy (capacity ≥ 15 TPD)	10	25	35	**70**	0	20	0	**20**	30	20	**50**	80.5	Red	i. Ammonia manufacturing process (Haber process) and associated safety hazards remain same as per the chemical properties of ammonia. ii. Wastewater generation due to the production of hydrogen through electrolysis and condensation of ammonia, other scrubbed liquid etc. iii.Generation of ETP sludge, exhausted membranes, molecular sieves, spent catalysts, etc. as hazardous waste.	IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
68.3	Integrated unit for production of Ammonia through hydrogen generated by electrolysis using renewable energy (Capacity < 15 TPD)	10	25	20	**55**	0	20	0	**20**	30	10	**40**	68.5	Orange	i. Ammonia manufacturing process (Haber process) and associated safety hazards remains same as per the chemical properties of ammonia. ii. Wastewater generation due to production of hydrogen through electrolysis and condensation of ammonia, other scrubbed liquid etc. iii.Generation of ETP sludge, exhausted membranes, molecular sieves, spent catalysts, etc. as hazardous waste.	IPC-I
68.4	Hydrogen production through pyrolysis/gasification	20	25	20	**65**	20	25	25	**70**	30	10	**40**	85.8	Red	i. Pyrolysis of biomass will generate syn gas and other condensable gases having hydrocarbons and other impurities. ii. Purification of gas will generate wastewater having high organic content and tarry residue as hazardous waste. iii.The process will generate fugitive emissions and due to pyrolysis operation.	IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
68.5	Hydrogen production through electrolysis using raw/seawater and renewable energy (capacity ≥ 2.5 TPD)	0	20	35	**55**	0	0	0	**0**	30	10	**40**	64.0	Orange	i. Type of electrolysers may include Alkaline Water Electrolyser (AWE), Proton Exchange Membrane (PEM), Solid Oxide Electrolyser Cell (SOEC) and Anion Exchange Membrane (AEM), etc. ii. Generation of DM reject, cooling tower blowdown, draining of alkaline/electrolyser water during maintenance, etc. as wastewater. iii. Generation of ETP sludge, exhausted membranes, molecular sieves, spent catalysts, etc. as hazardous waste.	IPC-I
68.6	Hydrogen production through electrolysis using raw/sea water and renewable energy (capacity < 2.5 TPD)	0	20	20	**40**	0	0	0	**0**	30	10	**40**	52.0	Green	i. Type of electrolysers may include Alkaline Water Electrolyser (AWE), Proton Exchange Membrane (PEM), Solid Oxide Electrolyser Cell (SOEC) and Anion Exchange Membrane (AEM), etc. ii. Generation of DM reject, cooling tower blowdown, draining of alkaline/electrolyser water during maintenance, etc. as wastewater. iii. Generation of ETP sludge, exhausted membranes, molecular sieves, spent catalysts, etc. as hazardous waste.	IPC-I
68.7	Hydrogen production through electrolysis (using	0	0	0	**0**	0	0	0	**0**	0	10	**10**	10.0	White	i. DM water as feed water for electrolyser and cooling/chilling	IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
	renewable energy) on BOO/BOOT/BOT, mode etc., located in the premises of end user industry and directly using de-mineralized water & other utilities (cooling tower, ETP, etc.) sourced from end user industry														water requirement to be met by the end user industry. ii. Wastewater and other waste generated during O&M shall also be managed by the end user industry.	
69	**Glue** from starch (physical mixing) with Gas/ electrically operated oven /boiler.	0	0	0	**0**	25	0	10	**35**	0	0	**0**	35	Green		IPC-V
70	**Gold** and silver smithy (purification with acid smelting operation and sulphuric acid polishing operation) (using less or equal to 1 litre of sulphuric acid/ nitric acid per month)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
71	Compressed oxygen **Gas** from crude liquid oxygen (without use of any solvents and by maintaining pressure & temperature only for separation of other **Gases**)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
72	**Glass** and ampules and vials making from **Glass** tubes	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
73	**Ground** nut decorticating	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
74	**Medical Oxygen**	0	0	0	**0**	0	0	0	**0**	10	10	**20**	20	White	The sector may become green category if it generates wastewater	IPC-V
~H~																
75.0	**HOT** MIX PLANTS															
75.1	Hot mix plants using oil as fuel	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V
75.2	Hot mix plants using gaseous as fuel	0	0	0	**0**	25	25	10	**60**	0	0	**0**	60	Orange		IPC-V
76	**Hazardous** waste pre-processing/processing facility including spent acid processing, spent solvent recovery, etc.	25	30	15	**70**	25	25	15	**65**	30	20	**50**	87.3	Red		WM-I
77	**Handloom**/ carpet weaving (without dying and bleaching operation)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
~I~																
78	**Ice** cream manufacturing units	25	25	20	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-IV
79	Printing **Ink** Manufacturing	20	30	15	**65**	0	20	10	**30**	30	10	**40**	77.3	Orange	In the process pigments, binders and solvents are used. VOCs are generated.	IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
80	Manufacturing of scientific and mathematical **Instrument** (assembling only)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
							~J~									
81.0	**JUTE** PROCESSING															
81.1	Jute processing (with dyeing / with boiler)	25	20	25	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-III
81.2	Jute processing (without dyeing / without boiler)	20	0	20	**40**	0	0	0	**0**	0	0	**0**	40	Green		IPC-III
81.3	Manufacturing of products from jute (without dyeing/ without boiler)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-III
							~L~									
82	**Lime** manufacturing (using lime kiln)	0	0	0	**0**	25	0	30	**55**	0	0	**0**	55	Orange		IPC-V
83	**Leather** foot wear and **Leather** products (excluding tanning and hide processing)	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White	Fumes due to use of adhesives / gums.	IPC-IV
84	Manufacturing of optical **Lenses** (using electrical furnace)	0	20	15	**35**	0	0	0	**0**	0	0	**0**	35	Green		IPC-V
85	**Leather** cutting and stitching (more than 10 machine and using motor)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
~M~																
86	**Mobile** towers using genset(s)	0	0	0	**0**	25	0	25	**50**	0	0	**0**	50	Green	i. The used oil/waste oil generated during repair and maintenance need to be disposed through authorized hazardous waste recycler by service provider/OEM. ii. Order dated 24.08.2017 in the related matter with OA No. 83(THC) OF 2012 (Bharti Infratel Ltd.) may be referred for issuance of composite consent in case of mobile towers.	UPC-I
87.0	**MILK** PROCESSES AND DAIRY PRODUCTS															
87.1	Milk processes and dairy products (integrated project)	30	25	30	**85**	25	20	30	**75**	0	0	**0**	90.6	Red		IPC-IV
87.2	Dairy and dairy products (Small scale units), using coal/biomass as fuel (Wastewater generation ≥ 100 KLD)	25	25	30	**80**	25	0	25	**50**	0	0	**0**	85	Red		IPC-IV
87.3	Dairy and dairy products (Small scale units), using coal/biomass as fuel (Wastewater generation < 100 KLD)	25	25	20	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-IV
87.4	Dairy and dairy products, (Small scale units), using PNG as fuel	25	25	20	**70**	0	0	10	**10**	0	0	**0**	71.5	Orange		IPC-IV
88.0	**MINING** AND ORE BENEFICIATION															
88.1	Open-cast coal mining	10	25	35	**70**	25	30	35	**90**	10	70	**80**	97.5	Red		IPC-II
88.2	Underground coal mining	0	25	35	**60**	25	30	35	**90**	0	0	**0**	93	Red		IPC-II

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
88.3	Mining of major minerals and ore beneficiation	20	30	35	**85**	25	30	35	**90**	25	70	**95**	99.4	Red	Includes captive limestone mining.	IPC-II
88.4	Mining of minor minerals (except Sand/riverbed material mining)	10	0	20	**30**	25	25	25	**75**	0	0	**0**	78.8	Orange		IPC-II
88.5	Grinding, processing, and screening of minor minerals	0	0	0	**0**	25	30	0	**55**	0	0	**0**	55	Orange		IPC-II
89	Manufacturing of **Mirror** from sheet glass	0	0	0	**0**	30	20	0	**50**	25	10	**35**	58.8	Orange		IPC-V
90	**Mineral** processing, industries involving ore sintering, pelletisating, grinding & pulverization	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-II
91	**Malteries** (without fermentation)	30	15	25	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-III
92	Manufacturing of **Mosquito** repellent & coil	0	0	0	**0**	30	0	25	**55**	0	0	**0**	55	Orange	Toxic fumes may be released.	IPC-V
93	Organic **Manure** (physical mixing)	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20	White		IPC-V
94	Packing of powdered **Milk**	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
METALS AND METALLURGICAL SECTORS																
95.0	**IRON & STEEL** (PRIMARY PROCESSING FROM ORE, INTEGRATED STEEL PLANTS AND SPONGE IRON UNITS)															
95.1	Integrated iron and steel plants	25	30	35	**90**	25	30	35	**90**	25	50	**75**	98.3	Red		IPC-II
95.2	Stand-alone sintering/palletisation	0	0	0	**0**	25	30	35	**90**	0	0	**0**	90	Red		IPC-II
95.3	Sponge iron with CPP (Captive Power Plant)	20	25	35	**80**	25	30	35	**90**	10	50	**60**	97	Red		IPC-II

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
95.4	Sponge iron without CPP	20	15	30	**65**	25	30	35	**90**	10	50	**60**	96.3	Red		IPC-II
95.5	Stand-alone coke oven gas plants	25	30	30	**85**	25	30	35	**90**	25	50	**75**	98	Red		IPC-II
96.0	**ALUMINIUM** PROCESSING															
96.1	Aluminium Refinery	10	30	35	**75**	25	25	35	**85**	10	70	**80**	96.6	Red		IPC-II
96.2	Aluminium Smelter	10	30	35	**75**	30	25	35	**90**	25	70	**95**	99.1	Red		IPC-II
97	**Copper Smelter**	10	30	35	**75**	30	25	35	**90**	10	70	**80**	97.8	Red		IPC-II
98	**Zinc smelter**	10	30	35	**75**	30	25	35	**90**	10	70	**80**	97.8	Red		IPC-II
99.0	**FERROUS AND NON-FERROUS METAL** SECONDARY PROCESSING/REPROCESSING UNITS INVOLVING DIFFERENT FURNACES THROUGH MELTING, REFINING, CASTING, ALLOY-MAKING															
99.1	All Ferrous and Non-ferrous metal secondary processing/reprocessing units involving different furnaces through melting, refining, casting, alloy-making (using coal/liquid fuels)	0	15	15	**30**	25	25	25	**75**	25	10	**35**	83.1	Red		IPC-V
99.2	Ferrous and Non-ferrous metal (excluding lead, nickel, and manganese) secondary processing/reprocessing units involving different furnaces through melting, refining, casting, alloy-making (using cleaner fuels/electricity)	0	15	15	**30**	25	25	10	**60**	10	10	**20**	70	Orange		IPC-V
100	Aluminium & copper extraction from scrap using an oil-fired furnace (dry process only)	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
101.0	INDUSTRY OR PROCESS INVOLVING **METAL** SURFACE TREATMENT OR PROCESS/HEAT TREATMENT															
101.1	Industry or process involving metal surface treatment or process such as pickling/ electroplating/paint stripping/ heat treatment using cyanide bath/ phosphating or finishing and anodizing / enamellings/ galvanizing	25	30	20	**75**	30	25	0	**55**	25	30	**55**	88.8	Red		IPC-V
101.2	Plasma electrolytic polishing (electroplating)	25	30	15	**70**	30	25	0	**55**	0	0	**0**	78.3	Orange		IPC-V
101.3	Heat treatment using furnace (without cyaniding)	0	0	0	**0**	25	0	25	**50**	0	0	**0**	50	Green		IPC-V
101.4	Heat treatment with any of the new technology like ultrasound probe, induction hardening, ionization beam, gas carburizing etc.	0	15	15	**30**	0	25	0	**25**	0	0	**0**	38.8	Green		IPC-V
102.0	FORGING OF **FERROUS AND NON- FERROUS METALS**															
102.1	Forging of ferrous and non-ferrous metals using liquid fuel	0	0	0	**0**	25	25	20	**70**	30	10	**40**	76	Orange		IPC-V
102.2	Forging of ferrous and non-ferrous metals using gaseous fuel	0	0	0	**0**	25	25	10	**60**	30	10	**40**	68	Orange		IPC-V
102.3	Forging of ferrous and non-ferrous metals using electricity	0	0	0	**0**	25	25	0	**50**	30	10	**40**	60	Orange		IPC-V
102.4	Forging of ferrous and non-ferrous metals (cold forging, without any heat treatment)	0	0	0	**0**	0	0	0	**0**	30	10	**40**	40	Green		IPC-V
103.0	ROLLING **MILLS**															
103.1	Rolling and pickling	25	30	15	**70**	25	30	25	**80**	25	10	**35**	90.5	Red		IPC-V
103.2	Rolling mills (oil and coal fired)	0	15	15	**30**	25	0	25	**50**	0	0	**0**	57.5	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
103.3	Rolling mills (gas fired)	0	15	15	**30**	25	0	10	**35**	0	0	**0**	44.8	Green		IPC-V
103.4	Cold rolling mill (without heat treatment)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
104.0	**FOUNDRY OPERATIONS**															
104.1	Cupola furnace	**0**	**0**	**0**	**0**	25	25	25	**75**	10	10	20	77.5	Orange		IPC-V
104.2	Induction furnace/arc furnace	0	0	0	**0**	25	30	0	**55**	10	10	**20**	59.5	Orange		IPC-V
105.0	**WIRE** DRAWING AND **WIRE** NETTING															
105.1	Wire drawing and wire netting (with pickling)	25	30	15	**70**	30	25	0	**55**	10	10	**20**	81.3	Red		IPC-V
105.2	Wire drawing and wire netting (without pickling and with heat treatment)	0	0	0	**0**	25	0	20	**45**	10	10	**20**	50.5	Green		IPC-V
105.3	Wire drawing and wire netting (without pickling and without heat treatment)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
106	**Die-casting** /extrusion process only	0	0	0	**0**	25	0	25	**50**	0	0	**0**	50	Green		IPC-V
107	Manufacturing of aluminium utensils from aluminium circles pressing/ Brass and bell **Metal** utensils manufacturing from circles (dry mechanical operation only)	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green	Emissions during buffing	IPC-V
108	Manufacturing of **Metal** caps containers etc	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
								~N~								
109	Formulation/palletisation of camphor tablets, **Naphthalene** balls from camphor/ naphthalene powders.	0	0	0	**0**	35	20	0	**55**	0	0	**0**	55	Orange	Emissions of benzene, hydrocarbons etc. are expected.	IPC-V
110	Organic and inorganic **Nutrients** by physical mixing (without boiler and without any reactor)	0	0	0	**0**	0	0	0	**0**	10	10	**20**	20	White	The sector may become green category if it generates wastewater	IPC-V
111.0	**ORGANIC** CHEMICALS INCLUDING HALOGENATED HYDROCARBONS															
111.1	Organic chemicals including halogenated hydrocarbons (using solid/liquid fuel)	30	30	25	**85**	35	0	30	**65**	30	20	**50**	93.6	Red		IPC-I
111.2	Organic chemicals including halogenated hydrocarbons (using cleaner fuel)	30	30	25	**85**	35	0	10	**45**	30	20	**50**	92.1	Red		IPC-I
112	**Oil** and gas extraction (offshore & onshore extraction through drilling wells), Coal Bed Methane (CBM) drilling and shale gas, including group gathering stations (GGS), etc.	25	30	15	**70**	20	25	0	**45**	30	10	**40**	82.8	Red		IPC-I
113.0	EDIBLE **OIL** MILLS															
113.1	Vegetable oil manufacturing including solvent extraction and refinery /hydrogenated oils	25	25	20	**70**	25	0	20	**45**	0	0	**0**	76.8	Orange		IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
113.2	Oil mills Ghani and extraction without boiler (no refining/ hydrogenation)	10	25	15	**50**	0	0	0	**0**	0	0	**0**	50	Green		IPC-III
							~P~									
114.0	**POWER** GENERATION PLANTS															
114.1	Power plants based on coal	0	15	35	**50**	35	25	35	**95**	10	70	**80**	98.3	Red		IPC-II
114.2	Power plants based on liquid fuels	0	15	35	**50**	25	25	35	**85**	30	20	**50**	92.5	Red		IPC-II
114.3	Waste to energy power plants	0	15	30	**45**	35	25	35	**95**	10	50	**60**	97.6	Red		IPC-II
114.4	Biomass-based power plants	0	15	30	**45**	25	25	25	**75**	10	50	**60**	88.1	Red		IPC-II
114.5	Nuclear energy-based power plants (> 220 MW)	0	30	35	**65**	25	0	25	**50**	25	20	**45**	81.6	Red	Overall safety aspects related with radioactivity is regulated by Atomic Energy Regulatory Board (AERB).	IPC-II
114.6	Nuclear energy-based power plants (up to 220 MW)	0	30	35	**65**	25	0	25	**50**	25	10	**35**	79.9	Orange	Overall safety aspects related with radioactivity is regulated by Atomic Energy Regulatory Board (AERB).	IPC-II
114.7	Gas-based power plants	0	15	35	**50**	25	0	20	**45**	0	0	**0**	61.3	Orange		IPC-II
115.0	**PULP & PAPER** (AGRO & WOOD)															
115.1	Manufacturing of bleached chemical pulp, papers, and paperboards	30	30	35	**95**	30	0	35	**65**	30	30	**60**	98.1	Red		IPC-III
115.2	Unbleached or Totally Chlorine Free (TCF) bleaching for manufacturing of chemical pulp, papers, and paperboards	30	20	35	**85**	30	0	35	**65**	10	30	**40**	92.9	Red		IPC-III
115.3	Bleached grades of chemical pulp, paper, and paperboard having Totally Chlorine Free (TCF) bleaching	30	20	35	**85**	30	0	35	**65**	10	30	**40**	92.9	Red		IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
116.0	**PULP AND PAPER** (RECYCLED FIBRE/WASTE PAPER BASED)															
116.1	Pulp & Paper (With bleaching)	30	15	35	**80**	25	0	25	**50**	10	30	**40**	89	Red		IPC-III
116.2	Pulp & Paper (Without bleaching, capacity ≥15 TPD)	25	15	35	**75**	25	0	25	**50**	10	30	**40**	86.3	Red		IPC-III
116.3	Pulp & Paper (Without bleaching; plant capacity <15 TPD)	25	15	20	**60**	25	0	25	**50**	10	10	**20**	74	Orange		IPC-III
117.0	MANUFACTURING OF **PAINTS**, VARNISHES (The process may cause considerable emissions of volatile organic compounds (VOC).)															
117.1	Manufacturing of solvent-based paints/varnish	35	30	20	**85**	25	20	25	**70**	25	30	**55**	94.4	Red		IPC-I
117.2	Manufacturing of water-based paints	25	30	20	**75**	25	20	25	**70**	20	20	**40**	88.8	Red		IPC-I
117.3	Manufacturing of powder coatings	0	15	15	**30**	20	30	25	**75**	10	20	**30**	82.5	Red		IPC-I
117.4	Manufacturing of paint and varnishes (only blending and mixing)	20	30	15	**65**	0	20	0	**20**	30	20	**50**	77.3	Orange		IPC-I
118.0	**PESTICIDE** INDUSTRIES															
118.1	Pesticide technical (organic chemicals based)	30	30	20	**80**	30	25	25	**80**	30	30	**60**	94	Red		IPC-I
118.2	Pesticide technical (inorganic chemicals based like Zinc Phosphide and Aluminium Phosphide)	20	30	20	**70**	30	25	25	**80**	20	20	**40**	91	Red		IPC-I
118.3	Pesticide formulation industries (Liquid formulation only) having boiler/thermopack	20	30	20	**70**	25	20	25	**70**	20	20	**40**	86.5	Red		IPC-I
118.4	Pesticide formulation industries (Liquid formulation only) without having boiler/thermopack	20	30	20	**70**	0	20	0	**20**	20	20	**40**	79	Orange	Considering that dry formulation industries can also generate effluent because of equipment cleaning, the water pollution score is given	IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
118.5	Pesticide formulation industries (having both liquid and dry formulation or dry formulation only) without having boiler / thermopack	20	30	20	**70**	30	20	0	**50**	20	20	**40**	83.5	Red	Considering that dry formulation industries can also generate effluent because of equipment cleaning, the water pollution score is given	IPC-I
118.6	Pesticide formulation industries (having both liquid and dry formulation or dry formulation only) having boiler / thermopack	20	30	20	**70**	30	20	25	**75**	20	20	**40**	88.8	Red	Considering that dry formulation industries can also generate effluent because of equipment cleaning, the water pollution score is given	IPC-I
119	**Photographic** film and its chemicals	20	20	15	**55**	30	0	25	**55**	20	10	**30**	74.1	Orange	Silver salts and other chemicals are used	IPC-I
120	**Petroleum** oil refineries	35	30	30	**95**	35	20	35	**90**	20	20	**40**	98.3	Red		IPC-I
121.0	**PETROCHEMICALS**															
121.1	Petrochemicals (Naphtha cracker.)	30	30	30	**90**	35	25	35	**95**	30	20	**50**	98.5	Red		IPC-I
121.2	Petrochemicals (Gas cracker)	30	30	30	**90**	35	25	25	**85**	30	20	**50**	96.8	Red		IPC-I
121.3	Petrochemicals (without cracker)	25	30	20	**75**	25	25	15	**65**	20	20	**40**	88.1	Red		IPC-I
121.4	Petrochemicals (without cracker and using cleaner/gaseous fuel)	25	30	20	**75**	25	25	10	**60**	20	20	**40**	87.5	Red		IPC-I
122.0	MANUFACTURING OF LUBRICATING OILS, GREASE AND **PETROLEUM**-BASED PRODUCTS															
122.1	Manufacturing of lubricating oils, grease, and petroleum-based products	20	15	15	**50**	25	20	10	**55**	30	10	**40**	75.3	Orange	Such unit uses distillation columns/ boilers etc	IPC-I
122.2	Manufacturing of lubricating oils, grease, and petroleum-based products (only blending)	0	0	0	**0**	0	25	0	**25**	10	10	**20**	32.5	Green		IPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
123.0	**PHARMACEUTICAL** INDUSTRY															
123.1	Pharmaceuticals manufacturing	35	30	30	**95**	35	25	35	**95**	30	20	**50**	98.6	Red		IPC-I
123.2	Pharmaceuticals manufacturing using cleaner/gaseous fuel	35	30	30	**95**	35	25	10	**70**	30	20	**50**	98	Red		IPC-I
123.3	Pharmaceuticals (Formulation)	20	15	15	**50**	25	0	25	**50**	30	10	**40**	72.5	Orange		IPC-I
123.4	Pharmaceuticals (Formulation) using cleaner/gaseous fuel	20	15	15	**50**	25	0	10	**35**	30	10	**40**	68.8	Orange		IPC-I
123.5	Vaccine manufacturing	20	15	15	**50**	25	0	35	**60**	30	10	**40**	78	Orange		IPC-I
123.6	Vaccine manufacturing using cleaner/gaseous fuel	20	15	15	**50**	25	0	10	**35**	30	10	**40**	68.8	Orange		IPC-I
123.7	Pharmaceutical R&D facilities	20	15	15	**50**	25	0	25	**50**	30	10	**40**	72.5	Orange		IPC-I
123.8	Ayurvedic or Unani medicines manufacturing	20	15	15	**50**	25	0	25	**50**	30	10	**40**	72.5	Orange		IPC-I
123.9	Ayurvedic or unani medicines manufacturing using cleaner fuel	20	15	15	**50**	25	0	10	**35**	0	0	**0**	58.8	Orange		IPC-I
123.10	Ayurvedic or unani medicines manufacturing (Without boiler)	20	15	15	**50**	0	0	0	**0**	0	0	**0**	50	Green		IPC-I
124	Digital **Printing** on flex /vinyl, PVC etc. (more than 5 machines)	0	0	0	**0**	20	0	0	**20**	30	10	**40**	46	Green		IPC-V
125	Spray **Painting**, Paint baking, Paint shipping	0	0	0	**0**	0	25	0	**25**	30	10	**40**	47.5	Green	Emissions in the form of VOCs and HC are generated.	IPC-V
126	**Plywood**/board manufacturing (including Veneer and laminate) with	20	20	15	**55**	25	20	25	**70**	0	0	**0**	78.3	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
	biomass fired boiler / thermic fluid heater (without resin plant)															
127	**Printing** press (newspaper, books, magazines, etc./ Gravure printing	20	0	15	**35**	20	0	0	**20**	30	10	**40**	56.5	Orange		IPC-V
128	Manufacturing of bi-axially oriented **Polypropylene** (PP) film along with metalizing operations	0	15	15	**30**	0	0	0	**0**	0	0	**0**	30	Green	Mainly extrusion process involving	IPC-V
129	**Pulse**/Dal Mills	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-V
130	Insulation and other coated **Papers** (excluding paper or pipe manufacturing)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
131	**Packaging** materials manufacturing from non-asbestos fibre, vegetable fibre yarn	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
132	**Polythene** and plastic processed products manufacturing (virgin/compostable plastic)	0	15	15	**30**	0	20	0	**20**	0	0	**0**	37	Green		IPC-V
133	**Poultry**, piggery, and hatchery	0	0	0	**0**	30	20	0	**50**	0	0	**0**	50	Green		IPC-V
134	**Puffed** rice (muri) (using gas)	0	0	0	**0**	25	0	10	**35**	0	0	**0**	35	Green		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
135	Biscuits trays etc from rolled **PVC** sheet (using automatic vacuum forming machines)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
136	Fountain **Pen** manufacturing by assembling only	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
137	Glass **Putty** and sealant (by mixing with machine only)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
138	Manufacturing of **Paper** Pins, U-clips, etc.	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
139	Solar **Power** generation through solar photovoltaic cell and wind power	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
~R~																
140	Synthetic **Rubber** excluding molding	20	15	15	**50**	20	0	25	**45**	20	10	**30**	68.8	Orange	Most synthetic rubber is created from two materials, styrene, and butadiene.	IPC-I
141.0	**REFRACTORIES**															
141.1	Refractories based on coal/liquid fuel (fuel consumption: 12 TPD and above)	0	0	0	**0**	25	25	30	**80**	0	0	**0**	80	Red		IPC-V
141.2	Refractories based on coal/liquid fuel (fuel consumption: less than 12 TPD)	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75	Orange		IPC-V
141.3	Refractories based on cleaner fuels	0	0	0	**0**	25	25	10	**60**	0	0	**0**	60	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
142.0	**RUBBER** PRODUCTS MANUFACTURING															
142.1	Tyre and tube manufacturing	0	15	15	**30**	25	25	25	**75**	0	0	**0**	78.8	Orange		IPC-V
142.2	Tyres and tubes vulcanization/ hot retreading	0	15	15	**30**	25	20	10	**55**	0	0	**0**	61.8	Orange	Emissions of PM, VOCs and obnoxious odour are generated.	IPC-V
142.3	Rubber goods industry (with solid fuel/oil-based boiler)	0	15	15	**30**	25	0	25	**50**	0	0	**0**	57.5	Orange		IPC-V
142.4	Rubber goods industry (with gas-based boiler)	0	15	15	**30**	25	0	10	**35**	0	0	**0**	44.8	Green		IPC-V
143.0	SYNTHETIC **RESINS**															
143.1	Synthetic resins manufacturing	20	15	15	**50**	25	20	25	**70**	20	10	**30**	82	Red		IPC-I
143.2	Synthetic resins manufacturing (using only gaseous fuel)	20	15	15	**50**	25	20	10	**55**	20	10	**30**	73	Orange		IPC-I
144	Blending of melamine **Resins** & different powder, additives by physical mixing, including phenolic resin (without boiler)	0	15	15	**30**	0	30	0	**30**	20	10	**30**	51	Green		IPC-I
145.0	**RICE** MILLS															
145.1	Parboiled rice mill (with soaking and steam/drier)	25	0	20	**45**	25	0	25	**50**	0	0	**0**	61.3	Orange		IPC-V
145.2	Raw rice mill (Without soaking and steam/drier)/ hullers)	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-V
146	**Repairing** of electric motors and generators (dry mechanical process)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
147	Manufacturing of plastic or cotton **Rope**	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
148	Tyre **Retraders**	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		WM-III
RECYCLING AND REPROCESSING SECTOR																
149.0	INDUSTRIES ENGAGED IN **RECYCLING/REPROCESSING/ RECOVERY/REUSE** OF HAZARDOUS WASTE UNDER SCHEDULE IV OF H&OW(M & TBM) RULES, 2016 - ITEMS, NAMELY, SPENT CATALYSTS CONTAINING NICKEL, CADMIUM, ZINC, COPPER, ARSENIC, VANADIUM, AND COBALT, INCLUDING DRY BATTERY (EXCEPT LEAD), AND CLEARED METAL CATALYST.															
149.1	Hydro & pyro metallurgy	0	30	15	**45**	35	25	25	**85**	25	10	**35**	91	Red		WM-II
149.2	Hydro & pyro metallurgy (using cleaner/gaseous fuels & without crushing of materials)	0	30	15	**45**	35	25	10	**70**	25	10	**35**	82	Red		WM-II
149.3	Pyro metallurgy (using coal/liquid fuels)	0	0	0	**0**	35	25	25	**85**	20	10	**30**	87.3	Red		WM-II
149.4	Pyro metallurgy (using cleaner/gaseous fuels)	0	0	0	**0**	35	25	10	**70**	20	10	**30**	74.5	Orange		WM-II
149.5	Hydro metallurgy	0	30	15	**45**	30	25	0	**55**	25	10	**35**	73	Orange		WM-II
150.0	E-WASTE DISMANTLING / **RECYCLING**															
150.1	Industry engaged in recycling of e-waste generated from the electrical and electronic Equipment (EEE) listed in the E-Waste (Management) Rules 2022 using pyro/ hydro/ electro-metallurgical processing and recycling of plastic separated from Waste EEE	30	30	20	**80**	35	25	15	**75**	25	20	**45**	92	Red		WM-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
150.2	Industry engaged in recycling of e-waste generated from the electrical and electronic equipment (EEE) listed in the E-Waste (Management) Rules 2022 (PCB processing limited to only mechanical processing and separation without pyro/ hydro/ electro-metallurgical processing), production of Al, Cu, and other metals from non-PCB sources and/or recycling of plastic separated from Waste EEE.	0	15	15	**30**	20	25	15	**60**	25	10	**35**	73	Orange		WM-III
150.3	Industry engaged in dismantling (only) of e-waste, generated from the electrical and electronic equipment (EEE) listed in the E-Waste (Management) Rules 2022 and refurbishing centres	0	0	0	**0**	0	25	0	**25**	25	10	**35**	43.1	Green		WM-III
151.0	INDUSTRIES ENGAGED IN **RECYCLING/REPROCESSING/ RECOVERY/REUSE** OF HAZARDOUS WASTE (Items as per Schedule IV of H&OW(M & TBM) Rules, 2016.)															
151.1	Lead Recycling (Lead Acid Batteries with Acids; Lead Scrap Recycling) Rotary Furnace/ Pit Furnace (Mandir/Canopy Bhatti)	0	30	20	**50**	35	30	25	**90**	20	20	**40**	94.5	Red	This also includes battery scrap, namely: Lead battery plates covered by ISRI, Code word “Rails” Battery lugs covered by ISRI, Code word “Rakes.” Scrap drained/dry while intact, lead batteries covered by ISRI, Code word “rains.”	WM-II

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
151.2	Lead Recycling (Drained Lead Acid Batteries; Lead Scrap Recycling) Rotary Furnace/Mandir Bhatti on Cleaner Fuel	0	30	15	**45**	35	30	10	**75**	20	10	**30**	84.4	Red	This also includes, battery scrap, namely: Lead battery plates covered by ISRI, Code word "Rails" Battery lugs covered by ISRI, Code word "Rakes." Scrap drained/dry while intact, lead batteries covered by ISRI, Code word "rains."	WM-II
151.3	Isolated storages (as defined under Manufacture, Storage, and Import of Hazardous Chemicals Rules, 1989 as amended)	10	25	15	**50**	20	25	0	**45**	30	10	**40**	71.3	Orange		IPC-I
151.4	Paint and ink sludge / residues recycling	20	25	15	**60**	0	20	0	**20**	30	10	**40**	72	Orange		WM-II
151.5	Industries engaged in recycling / reprocessing/ recovery/reuse of Hazardous Waste, excluding lead, paint, and ink sludge	0	30	15	**45**	35	0	25	**60**	20	10	**30**	75	Orange	This includes items namely - Brass Dross, Copper Dross, Copper Oxide Mill Scale, Copper everts, Cake & Residues, Waste Copper and copper alloys in dispersible form, Slags from copper processing for further processing or refining, Insulated Copper Wire, Scrap/copper with PVC sheathing including ISRI-code material namely "Druid" Jelly filled Copper cables, Zinc Dross-Hot dip Galvanizers SLAB,, Zinc Dross-Bottom Dross, Zinc ash/Skimming arising from galvanizing and die casting operations, Zinc ash/Skimming/other zinc bearing wastes arising from smelting and refining,, Zinc ash and residues including zinc alloy residues in dispersible form.	WM-II

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
151.6	Refining of used oil by hydro-treating/using solvent extraction	10	25	25	**60**	25	0	25	**50**	20	20	**40**	78	Orange		WM-II
151.7	Refining of used oil by using thin film evaporation/vacuum distillation with clay treatment	10	25	15	**50**	25	0	15	**40**	20	10	**30**	67.5	Orange		WM-II
151.8	Recycling / reprocessing of waste oil	20	25	15	**60**	25	0	15	**40**	20	10	**30**	74	Orange		WM-II
152.0	**RECYCLING** OF PLASTIC WASTE															
152.1	Manufacturing of flakes/staple fibre/strip from the recycling of PET bottles	20	15	25	**60**	0	20	0	**20**	0	0	**0**	64	Orange		IPC-I
152.2	Plastic waste processing (manufacturing of flakes/granules)	20	15	15	**50**	0	20	0	**20**	0	0	**0**	55	Orange	Process using In-built heaters.Washwater and fugitive emission.	UPC-II
153.0	SCRAPING FACILITIES FOR **RECYCLING** END-OF-LIFE VEHICLES, WAGONS, AND COACHES															
153.1	Collection, Depollution and Dismantling Centers (Without shredding)	0	30	15	**45**	0	30	0	**30**	25	10	**35**	62.9	Orange		WM-II
153.1	Collection, Depollution, Dismantling and shredding Centers	0	30	15	**45**	0	30	0	**30**	25	10	**35**	62.9	Orange		WM-II
153.2	Common Shredders (Standalone)	0	0	0	**0**	0	30	0	**30**	25	10	**35**	44.8	Green		WM-II
153.3	Collection Centers (Without depollution, dismantling and shredding)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		WM-II
	~S~															
154	**Sugar** (excluding khandsari/jaggery)	30	25	35	**90**	25	0	25	**50**	30	10	**40**	94.5	Red	Generates large volume of wastewater.	IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
155	**Ship** breaking industries	0	0	0	**0**	0	30	0	**30**	30	20	**50**	57.5	Orange	Ship breaking releases a large number of pollutants, including toxic waste, used/waste oil, poly-chlorinated biphenyls, and heavy metals.	WM-III
156	**Slaughterhouse** / **Slaughterhouse** (with rendering plant)/ integrated slaughtering unit, meat processing units, bone mill, processing of animal horns, hoofs and other body parts	30	25	30	**85**	25	20	25	**70**	0	0	**0**	90.3	Red		IPC-IV
157	Manufacturing of **Silica** gel	10	25	20	**55**	30	0	20	**50**	25	10	**35**	74.1	Orange		IPC-I
158	Manufacturing of Iodized **Salt** from Crude / Raw Salt	10	20	15	**45**	25	0	25	**50**	0	0	**0**	61.3	Orange	Process may involve boiling in evaporators (multiple effect evaporators), centrifuging, iodization, mixing, etc.	IPC-V
159	Manufacturing of **Starch** / Sago / Sorbitol	20	25	25	**70**	25	0	25	**50**	0	0	**0**	77.5	Orange		IPC-III
160	**Stone** crushers	0	0	0	**0**	25	30	0	**55**	0	0	**0**	55	Orange		IPC-V
161	**Stone** crushing/grinding/washing & screening of riverbed material(s)	10	0	25	**35**	25	30	0	**55**	0	0	**0**	62.9	Orange		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
162.0	MANUFACTURING OF **SURGICAL** AND MEDICAL PRODUCTS															
162.1	Manufacturing of **Surgical** and medical products	10	25	15	**50**	25	0	10	**35**	0	0	**0**	58.8	Orange		IPC-V
162.2	Surgical and medical products assembled only (with effluent-generating processes)	10	25	15	**50**	0	0	0	**0**	0	0	**0**	50	Green		IPC-V
162.3	Surgical and medical products assembled only (without effluent-generating processes)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
163.0	**SEMICONDUCTOR** MANUFACTURING INDUSTRIES i. Toxic wastewater is generated due to presence of Hydrofluoric acid (HF), Mixed Nitric HF (HF + HNO3), Phosphoric acid, Sulphuric acid (H2SO4), Hydrogen Peroxide, Isopropyl alcohol (IPA) / Methanol (Methanol Only), Stripper EKC-265 /ACT N396 (ACT N396 Only), BHF – 63 U, Choline etchant, etc. ii. The air pollutants which are being emitted during the manufacturing process are SiH4, PH3, B2H6, HF, HBr, DCS, NF3, SF6, BCl3, Cl2, HCL, NH3, C2F6, CHF3, CF4, C4F8, C2F6 etc. iii. Process waste, used oil etc. are generated as hazardous waste.)															
163.1	Semiconductor fabs manufacturing	25	30	35	**90**	35	30	0	**65**	25	10	**35**	95	Red		WM-III
163.2	Display fabs manufacturing	25	30	35	**90**	25	30	0	**55**	25	10	**35**	94.5	Red		WM-III
163.3	Compound semiconductors/ silicon photonics/ sensor fabs manufacturing	25	30	35	**90**	25	30	0	**55**	25	10	**35**	94.5	Red		WM-III
163.4	Semiconductor Assembly, Testing, Marking and Packaging Facility (ATMP)	0	0	0	**0**	0	25	0	**25**	25	10	**35**	43.1	Green		WM-III
164	**Saw** mills	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-V
165	**Spice** grinding	0	0	0	**0**	0	30	0	**30**	0	0	**0**	30	Green		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
166	Cutting, **Sizing** and polishing of marble, granite and other stones	10	0	20	**30**	0	30	0	**30**	0	0	**0**	40.5	Green		IPC-V
167	Manufacturing of **Solar** module/ non-conventional energy apparatus	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
								~T~								
168.0	**TANNERIES**															
168.1	Tanneries (Raw to finish)	35	30	25	**90**	0	20	0	**20**	25	30	**55**	93.8	Red		IPC-IV
168.2	Tanneries (Raw to wet blue)	35	30	25	**90**	0	20	0	**20**	25	30	**55**	93.8	Red		IPC-IV
168.3	Tanneries (Wet blue to finish)	35	30	20	**85**	0	20	0	**20**	25	30	**55**	90.6	Red		IPC-IV
168.4	Vegetable tanning	20	25	25	**70**	0	20	0	**20**	20	10	**30**	77.5	Orange		IPC-IV
169.0	MANUFACTURING OF **TOOTH** POWDER, TOOTHPASTE, TALCUM POWDER AND OTHER COSMETIC ITEMS															
169.1	Manufacturing of toothpaste and other cosmetic items	20	25	20	**65**	25	0	25	**50**	0	0	**0**	73.8	Orange		IPC-V
169.2	Manufacturing of tooth powder, talcum powder	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
170.0	**THERMOMETER** MANUFACTURING															
170.1	Glass (mercury based) thermometer manufacturing	10	30	15	**55**	25	0	10	**35**	25	10	**35**	70.8	Orange	Process involves making of glass bulb, forming reservoir in the glass tube for fluid, inserting fluid, scale marking. Use of fuel to heat the glass tubes and hydrofluoric acid to seal the scaling. Small quantities of spent acids are generated.	IPC-V
170.2	Digital thermometer manufacturing	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
171	Manufacturing of **Teflon**-based products	10	0	15	**25**	25	25	25	**75**	0	0	**0**	78.1	Orange	Due to spraying applications, emissions (HC) are generated	IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
172	**Thermocol** manufacturing (with boiler)	0	20	15	**35**	25	0	25	**50**	0	0	**0**	58.8	Orange		IPC-V
173.0	MANUFACTURING OF **TOBACCO** PRODUCTS INCLUDING CIGARETTES AND TOBACCO PROCESSES															
173.1	Manufacturing of tobacco products including cigarettes and tobacco processes (with boiler)	20	0	15	**35**	25	20	25	**70**	0	0	**0**	75.3	Orange		IPC-V
173.2	Manufacturing of tobacco products including cigarettes and tobacco processes (without boiler)	20	0	15	**35**	0	20	0	**20**	0	0	**0**	41.5	Green		IPC-V
174	**Transformer** repairing/ manufacturing (dry process only)	0	0	0	**0**	0	25	0	**25**	30	10	**40**	47.5	Green		IPC-V
175	**Tyre** Pyrolysis Oil Industries-Applicable for advanced batch automated process / continuous TPO units	10	0	15	**25**	25	25	25	**75**	0	0	**0**	78.1	Orange		WM-III
176	**Tamarind** powder manufacturing	10	15	15	**40**	25	0	10	**35**	0	0	**0**	50.5	Green	Dried tamarind fruits are cleaned, soaked, and boiled in steam jacketed kettle. Then pulp is extracted in pulper and dried in drum type drier.	IPC-V
177.0	**TEA** PROCESSING AND BLENDING															
177.1	Tea processing (with boiler)	10	0	15	**25**	25	0	25	**50**	0	0	**0**	56.3	Orange		IPC-III
177.2	Tea processing (without boiler)	10	0	15	**25**	0	0	0	**0**	0	0	**0**	25	Green		IPC-III
177.3	Blending and packing of tea	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
TEXTILE SECTOR																
178.0	**TEXTILE** INDUSTRY															
178.1	Yarn / Textile processing involving any effluent/emission generating processes including bleaching, dyeing, printing, and colouring, including the garment and apparel manufacturing industry	30	30	30	**90**	25	0	35	**60**	30	20	**50**	95.5	Red		IPC-III
178.2	Yarn to grey fabric manufacturing with water jet machines	20	25	25	**70**	0	0	0	**0**	0	0	**0**	70	Orange		IPC-III
178.3	Garment and apparel manufacturing industry including Doubling / Reeling / TFO-Two for one unit (dry process)-with boiler	0	0	0	**0**	25	0	25	**50**	0	0	**0**	50	Green		IPC-III
178.4	Garment and apparel manufacturing industry including Doubling / Reeling / TFO-Two for one unit (dry process)-without boiler	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-III
179.0	**SAREE/FABRIC PRINTING** BY SCREEN / WOODEN BLOCK /HAND BLOCK															
179.1	Saree/fabric printing by screen / wooden block/hand block	25	0	25	**50**	25	0	20	**45**	30	10	**40**	71.3	Orange		IPC-III
179.2	Hand block printing without effluent generation	0	0	0	**0**	25	0	20	**45**	0	0	**0**	45	Green		IPC-III
180.0	**TEXTILE** SPINNING**,** SIZING AND WEAVING MILLS															
180.1	Textile spinning, sizing and weaving mills (wastewater generation≥ 10 KLD)	10	20	20	**50**	25	0	15	**40**	0	0	**0**	60	Orange		IPC-III

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
180.2	Textile spinning, sizing and weaving mills (wastewater generation <10 KLD)	10	20	15	**45**	25	0	10	**35**	0	0	**0**	54.6	Green		IPC-III
181	**Power looms** (without dye and bleaching)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-III
182.0	REPROCESSING OF WASTE **TEXTILE** FABRIC															
182.1	Integrated facility for reprocessing of waste textile fabric (including washing, bleaching, dyeing etc.)	30	30	20	**80**	25	25	15	**65**	0	0	**0**	86.5	Red		IPC-III
182.2	Reprocessing of waste textile fabric (dry process)	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-III
183	**Cotton and woollen Hosiers** making (Dry process only without any dying / washing operation)	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0	White		IPC-V
~W~																
184	Seasoning of **Wood** in steam heated chamber	0	0	0	**0**	25	0	25	**50**	0	0	**0**	50	Green		IPC-V
185	Pulverization of bamboo and scrap **Wood**	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25	Green		IPC-V
186	Distilled **Water** (without boiler) with electricity as source of heat	0	20	20	**40**	0	0	0	**0**	0	0	**0**	40	Green		IPC-V
187	Purification of **Water** and packaging (mineralized/non-mineralized water)	0	20	25	**45**	0	0	0	**0**	0	0	**0**	45	Green	RO Rejects.	IPC-V

ANNEXURE-II

(LIST OF ESSENTIAL ENVIRONMENTAL SERVICES)

LIST OF ESSENTIAL ENVIRONMENTAL SERVICES

i. Essential Environmental Services for Industrial Waste Management

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
1.0	**COMMON EFFLUENT TREATMENT PLANT (CETP)**															
1.1	CETP having MEE/spray drier	30	30	35	**95**	25	0	25	**50**	25	50	**75**	98.1	Red		IPC-VII
1.2	CETP (without having MEE/spray drier), Common MEE/common spray driers	25	30	30	**85**	0	0	0	**0**	25	30	**55**	89.1	Red		IPC-VII
1.3	Common Sewage-Effluent Treatment Plant (CSETP)	25	30	30	**85**	0	0	0	**0**	25	20	**45**	88.4	Red		IPC-VII
2.0	Effluent conveyance projects	20	30	35	**85**	0	0	0	**0**	25	10	**35**	87.6	Red	Such projects during O&M operation will generate deposited sludge, spillage etc. in addition regular operation of handling of effluent and its disposal.	IPC-VII
3.0	**COMMON HAZARDOUS WASTE TREATMENT, STORAGE AND DISPOSAL FACILITY**															
3.1	Integrated facility (Secured landfill and incinerator)	35	30	15	**80**	25	25	15	**65**	30	70	**100**	100.0	Red		WM-I
3.2	Only secured landfill	35	30	15	**80**	0	25	0	**25**	25	70	**95**	97.6	Red		WM-I
3.3	Only incinerator	35	30	15	**80**	25	25	15	**65**	30	70	**100**	100.0	Red		WM-I
4.0	**COMMON BIO-MEDICAL WASTE TREATMENT FACILITY (CBWTF)**															
4.1	CBWTF	20	25	20	**65**	35	20	25	**80**	20	20	**40**	90.5	Red		WM-I
4.2	CBWTF using cleaner/gaseous fuel	20	25	20	**65**	35	20	10	**65**	20	20	**40**	83.4	Red		WM-I

ii. LIST OF BLUE CATEGORY SECTORS- Essential Environmental Services for Domestic/Household Activities:

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
1.0	**MUNICIPAL SOLID WASTE MANAGEMENT FACILITY**															
1.1	Municipal Solid Waste Management Facility (Sanitary landfill/ Integrated Sanitary landfill with material recycling facility/ refused derived fuel, etc.)	35	30	15	**80**	35	25	0	**60**	0	0	**0**	86.0	Blue		UPC-II
1.2	Waste to energy power plants	0	15	30	**45**	35	25	35	**95**	10	50	**60**	97.6	Blue		UPC-II
1.3	Bio-mining of legacy waste projects	35	30	25	**90**	35	25	0	**60**	0	0	**0**	93.0	Blue		UPC-II
1.4	Municipal Solid Waste Bio-methanation plant (Quantity of MSW ≥ 5 TPD)	30	25	25	**80**	0	20	0	**20**	0	0	**0**	82.0	Blue		UPC-II
1.5	Municipal Solid Waste Composting Facility (Quantity of MSW ≥ 5 TPD)	30	25	15	**70**	0	30	0	**30**	0	0	**0**	74.5	Blue		UPC-II
1.6	Municipal Solid Waste Material Recovery Facility (Quantity of MSW ≥ 5 TPD)	20	25	15	**60**	0	30	0	**30**	0	0	**0**	66.0	Blue		UPC-II
2.0	Construction and Demolition (C&D) Waste Processing Plants	10	0	15	**25**	25	25	0	**50**	0	0	**0**	56.3	Blue	Wastewater of high TDS of inorganic nature is generated.	UPC-I
3.0	**SEWAGE TREATMENT PLANT**															
3.1	Sewage Treatment Plant (5 MLD and above)	20	0	35	**55**	0	20	0	**20**	0	0	**0**	59.5	Blue		WQM-I
3.2	Sewage Treatment Plant (less than 5 MLD)	20	0	25	**45**	0	20	0	**20**	0	0	**0**	50.5	Blue		WQM-I

ANNEXURE-III

(LIST OF SERVICE/INFRASTRUCTURE DEVELOPMENT SECTORS CLASSIFIED UNDER RED, ORANGE, GREEN, AND WHITE CATEGORIES)

SERVICE/INFRASTRUCTURE DEVELOPMENT SECTORS

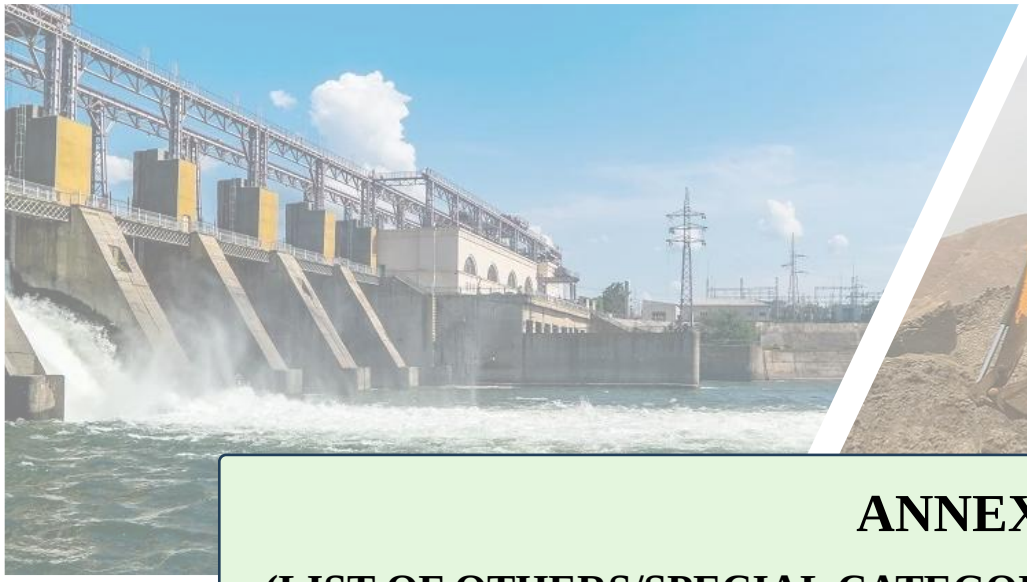
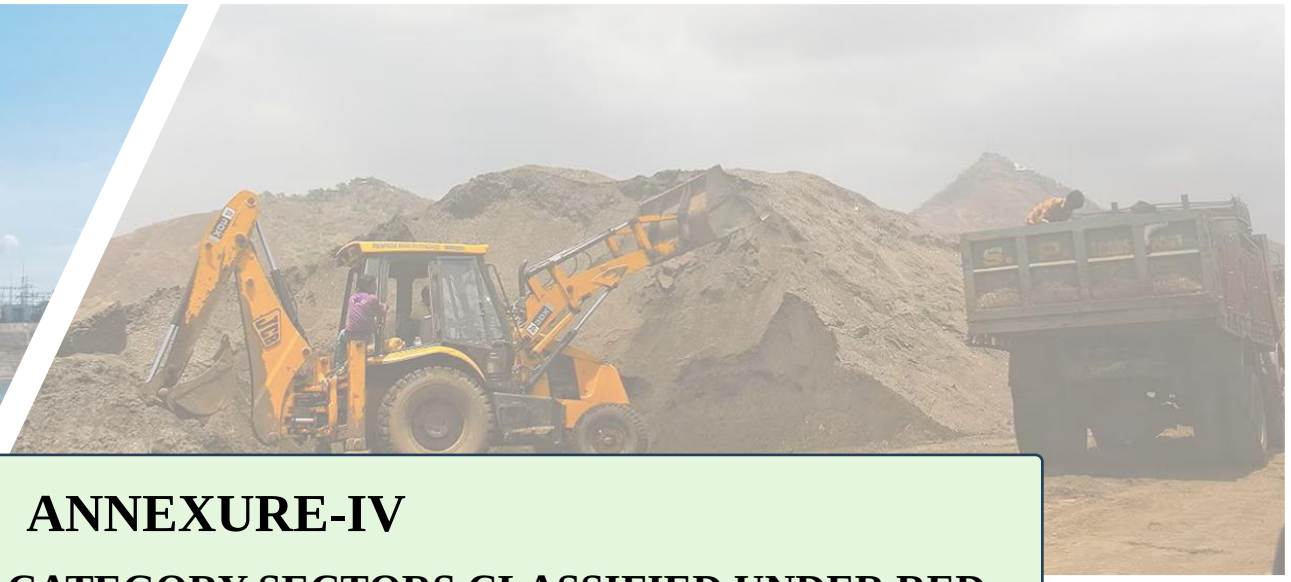
S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
1.0	**STANDALONE GENERATOR SET** (Genset) (i. Standalone genset(s) of total capacity less than 1000 KVA may not require additional classification. The used oil/waste oil generated during repair and maintenance need to be disposed through authorized hazardous waste recycler by service provider/OEM. ii. Projects such data centers etc. having pollution potential due to gensets only, may be classified based on the capacity and fuel used.)															
1.1	Genset(s) of total capacity ≥ 1 MVA, using liquid fuel	0	0	0	**0**	25	0	25	**50**	30	10	**40**	60.0	Orange		UPC-I
1.2	Genset(s) of total capacity ≥ 1 MVA, using cleaner/gaseous fuel	0	0	0	**0**	25	0	10	**35**	30	10	**40**	50.5	Green		UPC-I
2.0	Airports	20	0	35	**55**	25	0	25	**50**	30	10	**40**	75.3	Orange	Airports generates mainly domestic sewage as wastewater. Emissions and generation of hazardous waste due to overall operations in airport are considered.	UPC-I
3.0	**HEALTH CARE FACILITIES (HCFS) (AS DEFINED UNDER BIO-MEDICAL WASTE MANAGEMENT RULES, 2016)** (Sectors generates bio-medical waste. As per methodology scores assigned to H.)															
3.1	HCFs with captive incinerator, irrespective of number of beds	20	0	15	**35**	35	20	25	**80**			**50**	88.5	Red		WM-I
3.2	more than 1000 bedded HCFs	20	0	35	**55**	0	0	0	**0**			**100**	100.0	Red		WM-I
3.3	501 to 1,000 bedded HCFs	20	0	30	**50**	0	0	0	**0**			**80**	85.0	Red		WM-I
3.4	201 to 500 bedded HCFs	20	0	30	**50**	0	0	0	**0**			**60**	70.0	Orange		WM-I
3.5	51 to 200 bedded HCFs	20	0	20	**40**	0	0	0	**0**			**50**	60.0	Orange		WM-I
3.6	11 to 50 bedded HCFs	20	0	20	**40**	0	0	0	**0**			**40**	52.0	Green		WM-I
3.7	Up to 10 bedded HCFs	20	0	15	**35**	0	0	0	**0**			**30**	44.8	Green		WM-I
3.8	Non-bedded HCFs	0	0	0	**0**	0	0	0	**0**			**25**	25.0	Green		WM-I
4.0	**HOTELS/BANQUET HALLS HAVING ROOM FACILITY**															
4.1	Hotels (above 3 star) or having 100 & above rooms	20	25	30	**75**	25	0	25	**50**	0	0	**0**	81.3	Red		UPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
4.2	Hotels (above 3 star) or having 100 & above rooms (based on cleaner /gaseous fuel)	20	25	30	**75**	25	0	10	**35**	0	0	**0**	79.4	Orange		UPC-I
4.3	Hotels (up to 3 star) or having more than 20 rooms but less than 100 rooms.	20	25	20	**65**	25	0	25	**50**	0	0	**0**	73.8	Orange		UPC-I
4.4	Up to 20 rooms	10	25	15	**50**	0	0	10	**10**	0	0	**0**	52.5	Green		UPC-I
5.0	**RAILWAY LOCOMOTIVE WORK SHOP/ INTEGRATED ROAD TRANSPORT WORKSHOP/ AUTHORIZED SERVICE CENTERS**															
5.1	Railway locomotive work shop/ Integrated road transport workshop/ Authorized service centers (wastewater generation ≥ 10 KLD)	20	25	25	**70**	30	25	0	**55**	30	10	**40**	84.3	Red		IPC-V
5.2	Railway locomotive work shop/ Integrated road transport workshop/ Authorized service centers (wastewater generation <10 KLD)	20	25	15	**60**	30	25	0	**55**	30	10	**40**	79.0	Orange		IPC-V
6.0	**RAILWAY STATIONS**															
6.1	Railway Stations (Wastewater Generation ≥ 5 MLD)ss	20	0	35	**55**	25	0	25	**50**	30	10	**40**	75.3	Orange	Wastewater generating from public toilets, public taps, platform, and apron washing, coach cleaning, laundry, restaurants etc. Emissions and generation of hazardous waste due to overall operations are considered.	UPC-I
6.2	Railway Stations (Wastewater Generation ≥ 100 KLD, but < 5 MLD)	20	0	15	**35**	0	0	0	**0**	0	0	**0**	35.0	Green	Wastewater generating from various domestic uses as public toilets, public taps, platforms, and apron washing, restaurants etc.	UPC-I

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
7.0	**RAILWAY SIDINGS** (Fugitive emissions due to loading, unloading, storage and transportation of the minerals.)															
7.1	Railway sidings / Mineral stock yard	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25.0	Green		UPC-I
7.2	Railway sidings only for defence purpose	0	0	0	**0**	0	0	0	**0**	0	0	**0**	0.0	White		UPC-I
8.0	**PORTS AND HARBOURS**															
8.1	Ports and harbours, jetties and dredging operations	20	30	25	**75**	0	25	0	**25**	30	20	**50**	84.4	Red		WM-I
8.2	Ports and harbours (only containers handling)/ Captive jetties	20	25	20	**65**	0	25	0	**25**	30	10	**40**	76.4	Orange		WM-I
9.0	Automobile service stations/ workshops	20	25	20	**65**	20	0	0	**20**	30	10	**40**	75.5	Orange		IPC-V
10.0	**BUILDING CONSTRUCTION PROJECTS** (i. During the construction phase, the sector is mainly air polluting. However, in post construction phase it is mainly water polluting due to generation of sewage. Consent to Establish/Operate to be taken as per EC conditions, as applicable. ii. Building construction project ≥ 5,000 sq. m., but < 20,000 sq. m. built-up area (with connectivity to terminal STP) may not require separate classification. iii. For projects < 5000 the wastewater shall be managed according to on-site sanitation methods as mentioned in the Manual on Sewerage and Sewage Treatment System (2013), published by the Central Public Health and Environmental Engineering Organisation (CPHEEO), and as amended from time to time.)															
10.1	Building construction project ≥ 20,000 sq. m. built-up area	20	0	25	**45**	25	0	25	**50**	0	0	**0**	61.3	Orange		UPC-I
10.2	Building construction project ≥ 5,000 sq. m., but < 20,000 sq. m. built-up area (without connectivity to terminal STP)	20	0	20	**40**	0	0	0	**0**	0	0	**0**	40.0	Green		UPC-I
11.0	Standalone mechanized laundry (using boiler)	20	0	20	**40**	25	0	25	**50**	0	0	**0**	60.0	Orange		IPC-V
12.0	New highway construction project	0	0	0	**0**	25	25	25	**75**	0	0	**0**	75.0	Orange	Such projects involve use of hot mix plants, ready-mix concrete plants, construction activities generating fugitive emissions, etc.	UPC-I

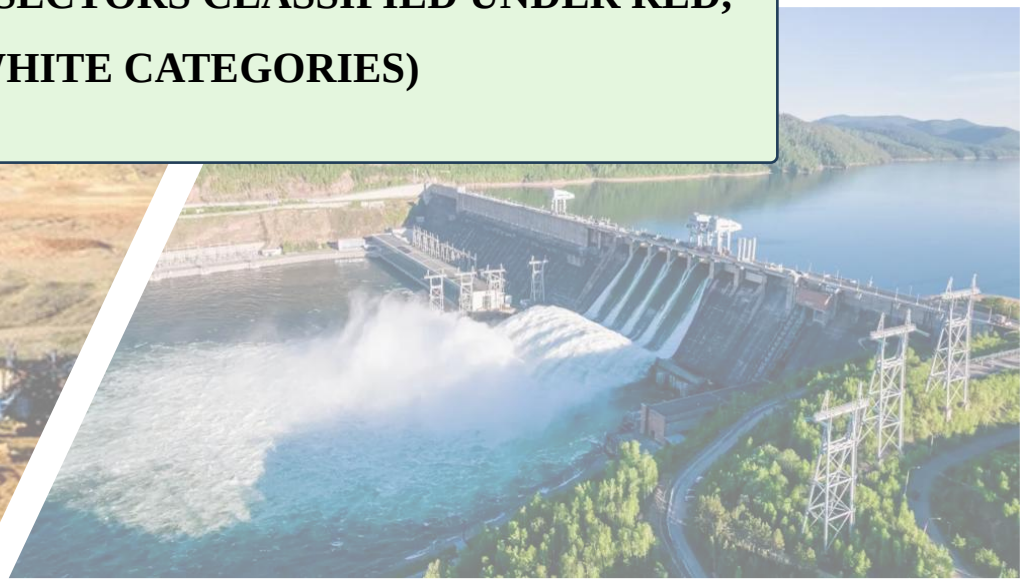
S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
13.0	**DAIRY FARM** (Dairy farms having less than 15 animals do not require separate classification.)															
13.1	Dairy Farm (having more than 500 animals)	30	25	25	**80**	0	20	0	**20**	0	0	**0**	82.0	Red		IPC-IV
13.2	Dairy Farm (having 101 to 500 animals)	30	25	20	**75**	0	20	0	**20**	0	0	**0**	77.5	Orange		IPC-IV
13.3	Dairy Farm (having 15 to 100 animals)	30	25	15	**70**	0	20	0	**20**	0	0	**0**	73.0	Orange		IPC-IV
14.0	Gold Assaying & Hallmarking Centres	0	0	0	**0**	35	0	0	**35**	25	10	**35**	46.4	Green	Lead oxide, nitrous fumes are generated during cupellation and parting acid treatment, respectively contributing to the air emissions.The hazardous waste is generated during fire assay in the form of spent cupels bearing lead, spent acid, scrubbed water etc.	IPC-V
15.0	Facility of handling, storage, and transportation of food grains in bulk	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25.0	Green		IPC-V
16.0	Flyash export or disposal operations	0	0	0	**0**	0	25	0	**25**	0	0	**0**	25.0	Green		IPC-V
17.0	Oil and gas transportation pipeline (excluding pipeline covered under definition of isolated storage of hazardous chemicals, as per Manufacture, Storage, and Import of Hazardous Chemicals Rules, 1989)	0	0	0	**0**	25	0	10	**35**	0	0	**0**	35.0	Green		IPC-I
18.0	Gaushalas	20	0	15	**35**	0	20	0	**20**	0	0	**0**	41.5	Green		IPC-IV

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
19.0	Household bio-digesters/gobar-gas (cow-dung) plants based on biodegradable wastes, etc.	0	0	0	**0**	0	20	0	**20**	0	0	**0**	20.0	White		IPC-V

ANNEXURE-IV

(LIST OF OTHERS/SPECIAL CATEGORY SECTORS CLASSIFIED UNDER RED, ORANGE, GREEN, AND WHITE CATEGORIES)



OTHERS/SPECIAL CATEGORY SECTORS

S. No.	Sector	W1	W2	W3	PI_W	A1	A2	A3	PI_A	H1	H2	PI_H	Pollution Index (PI)	Category	Remarks	Concerned Division
1.0	**HYDEL POWER PLANTS INCLUDING PUMPED STORAGE PROJECTS**															
1.1	Hydel power plants (Capacity > 50 MW)													Red	PI may be considered as 90.	IPC-II
1.2	Mini Hydel power plants (Capacity from more than 25 MVA and up to 50 MW)													Orange	PI may be considered as 67.5.	IPC-II
1.3	Mini Hydel power plants (Capacity ≤ 25 MW)													White	PI may be considered as 12.5.	IPC-II
2.0	**SAND / RIVERBED MATERIAL MINING FROM RIVERBED AND ITS FLOODPLAINS** (excluding manual excavation) (i. Sand / riverbed material mining from riverbed and its floodplains may cause ecological disturbances, erosion of riverbed, change in hydro-geological conditions & river ecosystem, etc. ii. Cluster mining means that the distance of mining lease area is less than 500 m from periphery of another lease area. iii. This categorization is made considering the ecological damages and not based on pollution potential/index. iv. Cluster mining as defined in 'Enforcement & Monitoring Guidelines for Sand Mining, 2020', issued by MoEF&CC.)															
2.1	Mining lease area more than 5 hectares or Mining lease area up to 5 hectares which is part of cluster mining													Red	PI may be considered as 90.	IPC-II
2.2	Standalone mining lease area up to five hectares in areas (not a part of any cluster mining)													Orange	PI may be considered as 67.5.	IPC-II